

Technical Info Sheet

Handling procedure for Heraeus ICA's and NCA's storage conditions at – 40°C

PC Series 300X, 34XX and NCA Series 2

1. Maximum operating time

Maximum operating time of dry ice up to – 17°C in styrene boxes

Wall thickness : 27mm

Storage life : 2 days

Wall thickness : 50mm

Storage life : 4 days

2. Transfer the glue into a freezer

Once the outer box is opened (with time specified in 1.) transfer the glue (the inner box of syringes or jars) immediately to a freezer at – 40°C

3. Defrost time

Defrost time for 1 syringe typ 5cc or 10cc to room temperature : 1 hour

Defrost time for 1 syringe typ 30cc or 1 jar to room temperature : 2 hours

4. Don't use faster defrost systems

Don't use fingers, warm water or hot air for accelerated defrosting

5. Maximum Cycle

Maximum cycle number for taking the syringe or jar in-and-out of the freezer (- 40°C) : 3 times

6. Reach room temperature

Ensure that the adhesive has reached the room temperature before opening, to prevent condensation

7. Glue in jars

Glue in jars have to be stirred well prior to use

8. Handle syringes

Defrost syringes has to be standing tip down in vertical position

H.W.H /010207

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Production Locations Europe

W. C. Heraeus GmbH
Contact Materials Division
Hanau, Germany
Phone: +49 6181 35 5265
cmdinfo@heraeus.com

W. C. Heraeus GmbH
Contact Materials Division
Potsdam, Germany
Phone: +49 331 74616 00
juergen.schulze@heraeus.com

America

Heraeus Incorporated
Contact Materials Division
West Conshohocken, PA, USA
Phone: +1 610 825 6050
customerservice.hcd@heraeus.com

www.heraeus-cmd.com

Asia

Heraeus Ltd.
Contact Materials Division
On Lok Tsuen, Fanling, Hong Kong
Phone: +852 2675 1200
cm.hlh@heraeus.com

Heraeus Materials Technology Shanghai
Contact Materials Division
Shanghai, P.R.C.
Phone: +86 21 3357 5688
hmts@heraeus.com